

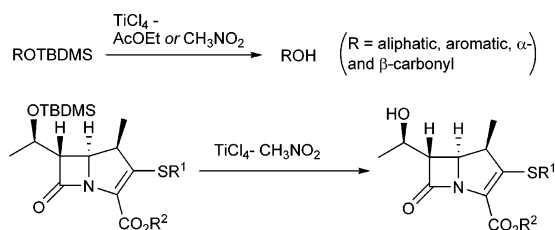
## Efficient Method for the Deprotection of *tert*-Butyldimethylsilyl Ethers with TiCl<sub>4</sub>–Lewis Base Complexes: Application to the Synthesis of 1 $\beta$ -Methylcarbapenems

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TiCl<sub>4</sub>–Lewis base (AcOEt, CH<sub>3</sub>NO<sub>2</sub>) complexes smoothly deprotected *tert*-butyldimethylsilyl (TBDMS) ethers. The reaction velocity with these complexes, which seemed less reactive due to the influence of Lewis bases, was considerably greater than that with TiCl<sub>4</sub> alone. Selective desilylations between aliphatic and aromatic TBDMS ethers (**1** and **5**), between **1** and benzyl, allyl, tosyl, methoxyphenyl, and chloroacetyl ethers (**13**, **14**, **15**, **16**, and **17**), and between TBDMS and TBDPS ethers (**18** and **19**) were successfully performed. Desilylation of TBDMS-aldol, acyloin, and  $\beta$ -lactam analogues **9**–**12** proceeded smoothly due to anchimeric assistance by the neighboring carbonyl groups. The present method was successfully applied to the practical synthesis of 1 $\beta$ -methylcarbapenems **20a'**–**f'**.

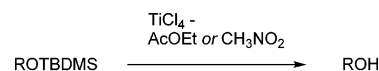
The *tert*-butyldimethylsilyl (TBDMS) group is utilized in one of the most reliable protective methods for alcohols in organic synthesis,<sup>1</sup> due to its ready introduction and deprotection.<sup>2</sup> A number of methods for the deprotection have been exploited, involving representative fluoride anions, acidic and basic conditions, and oxidation, and reduction agents.<sup>3</sup> Lewis-acid promoted reactions are considered to be a complementary deprotection method; however, this method received relatively little attention. The use of BF<sub>3</sub>·Et<sub>2</sub>O,<sup>4a</sup> Sc(OTf)<sub>3</sub>,<sup>4b</sup> TMSOTf,<sup>4c</sup> Zn(BF<sub>4</sub>)<sub>2</sub>,<sup>4d</sup> InCl<sub>3</sub>,<sup>4e</sup> ZnBr<sub>2</sub>,<sup>4f</sup> ZrCl<sub>4</sub>,<sup>4g</sup> and SbCl<sub>5</sub><sup>4h</sup> has been reported.

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### SCHEME 1



In connection to our studies on the development of practical reactions<sup>5a</sup> such as esterifications,<sup>5b–d</sup> amide formations,<sup>5c,d</sup> sulfonylations,<sup>6</sup> and silylations,<sup>7</sup> we report here an efficient, practical, and chemoselective method for the deprotection of TBDMS ethers using economical and available TiCl<sub>4</sub>–Lewis base (AcOEt or CH<sub>3</sub>NO<sub>2</sub>) complexes (Scheme 1).

The initial trial reaction of 2-(*tert*-butyldimethylsilyloxy)nonane (**1**) with TiCl<sub>4</sub> resulted in considerable side formation of 2-chlorononane (~30%), along with the desired 2-nonanol (Scheme 2, reaction A): S<sub>N</sub>i chlorination (C–O bond cleavage) of **1** and/or 2-nonanol proceeded due to the high inherent reactivity of TiCl<sub>4</sub>. To circumvent the side chlorination, we examined less reactive TiCl<sub>4</sub>–Lewis base complexes. Screening of nitrogen-type Lewis bases (alkylated amine, amide, aniline,

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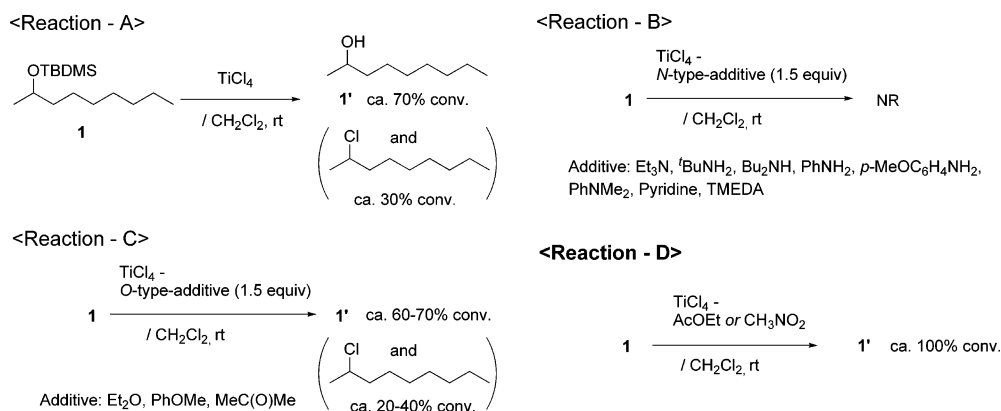
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## SCHEME 2

TABLE 1. Desilylation of Various TBDMS Ethers with TiCl<sub>4</sub>-Lewis Base Complexes

Entry	Substrate	Product	Method	Method		
				Equiv TiCl <sub>4</sub> -complex	Time / min	Yield <sup>d</sup> / %
1			A	1.2	10	97
			B	1.2	10	94 <sup>b</sup>
2			A	1.2	10	99
			B	1.2	10	96 <sup>b</sup>
3			A	1.2	10	94
			B	1.2	10	91 <sup>b</sup>
4			A	1.2	10	94
			B	1.2	10	85 <sup>b</sup>
5			A	2.5	240	97
			B	2.5	10	99
6			A	2.5	60	95
			B	2.5	10	99
7			A	2.5	360	97
			B	2.5	15	99
8			B	3.6	500	97
9			A	2.4	30	94
			B	2.4	30	97 <sup>b</sup>
10			A	2.4	30	98
			B	2.4	30	95 <sup>b</sup>
11			A	2.4	10	97
			B	2.4	10	97 <sup>b</sup>
12			A	2.4	240	97 <sup>b</sup>
			B	2.4	120	95 <sup>c</sup>

<sup>a</sup> Isolated. <sup>b</sup> Reaction temperature was 0–5 °C. <sup>c</sup> Reaction temperature was –45 to –50 °C.

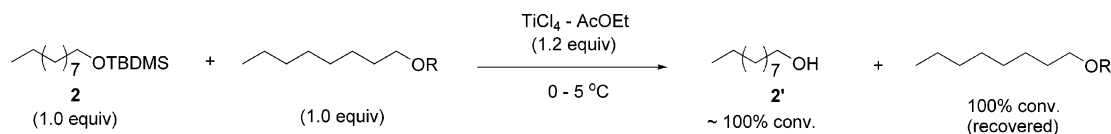
pyridine) resulted in no reaction (reaction B), while oxygen-type bases did not decrease the side chlorination (reaction C). TiCl<sub>4</sub> has significant affinity for simple alkyl esters; for example, the crystal structure of a dimeric complex (TiCl<sub>4</sub>-AcOEt)<sub>2</sub> was reported<sup>8</sup> and the ester carbonyl function exhibited higher reactivity than the ketone carbonyl function during the Ti-Claisen condensation.<sup>9</sup> As expected, use of the TiCl<sub>4</sub>-AcOEt complex effected the smooth deprotection of **1** with sufficient suppression of the side formation of 2-chlorononane (reaction D). Surprisingly, the use of the TiCl<sub>4</sub>-CH<sub>3</sub>NO<sub>2</sub> complex was also

successful, especially for aromatic and 1β-methylcarbapenem substrates (vide supra). Presumably, these Lewis bases not only maintained the reactivity of TiCl<sub>4</sub>, but also facilitated the release of Cl<sup>-</sup>, which selectively attacked the Si atom, but not the C atom.

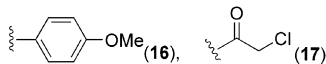
It should be noted that the reaction velocity with these complexes, which seemed less reactive due to the influence of Lewis bases, was considerably greater than that with TiCl<sub>4</sub> alone (Figure 1). This tendency was also observed and amplified in the deprotection of the TBDMS ether **5** of *p*-cresol (Figure 2).

Table 1 lists the successful results under optimized conditions

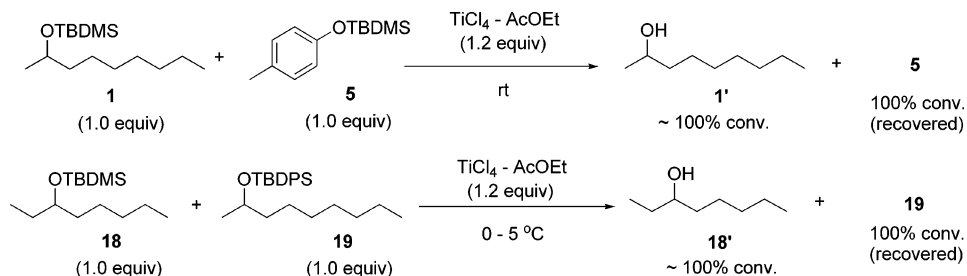
SCHEME 3



R = Bn (13), allyl (14), Ts (15)



SCHEME 4



(method A with AcOEt and method B with CH<sub>3</sub>NO<sub>2</sub>). The present method produces smooth desilylation of aliphatic TBDMS ethers, wherein method A was slightly more advantageous than method B with regard to the yield (entries 1–4). In contrast, method B led to the desilylation with less reactive phenolic TBDMS ethers in a short period under mild conditions (entries 5–7). One desilylation-resistant 4-nitrophenyl analogue<sup>3f,4f</sup> was also possible (entry 8). Ketone, ester, and β-lactam functionalities tolerated the reaction conditions (entries 9–12). Tertiary and allyl-

tic TBDMS ethers, however, generally failed to undergo the desilylation due to undesirable formation of the corresponding chlorides.

To further investigate the chemoselectivity, compatibility of other conventional protecting groups was examined. As shown in Scheme 3, TBDMS ether **1** was successfully desilylated in the presence of benzyl, allyl, tosyl, methoxyphenyl, and chloroacetyl ethers (**13**, **14**, **15**, **16**, and **17**). Methoxybenzyl ether, unfortunately, did not tolerate identical conditions.

Note that selective desilylation of **1** in the presence of **5** was performed to give 2-nonanol, because aromatic substrates required considerably longer time to reach completion with method A (Scheme 4). In addition, chemoselective desilylation was successfully performed between TBDMS ether **18** and *tert*-butyldiphenylsilyl (TBDPS) ether **19**.

Neighboring group participation (anchimeric assistance) by the carbonyl groups may be expected to effect smooth desilylation

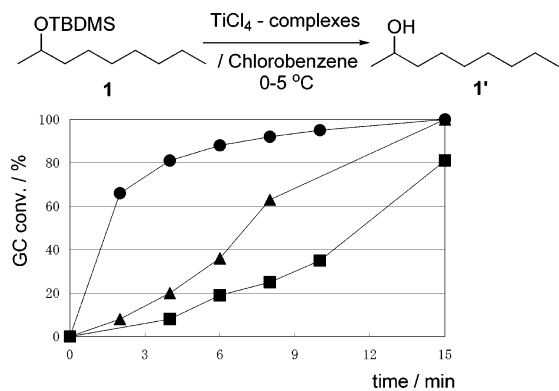


FIGURE 1. Comparable experiments of desilylation of **1** (GC conversion): ●, TiCl<sub>4</sub>-AcOEt complex; ▲, TiCl<sub>4</sub>-CH<sub>3</sub>NO<sub>2</sub> complex; and ■, TiCl<sub>4</sub> alone.

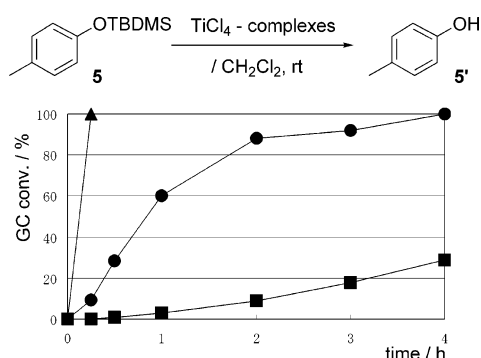


FIGURE 2. Comparable experiments of desilylation of **5** (GC conversion): ●, TiCl<sub>4</sub>-AcOEt complex; ▲, TiCl<sub>4</sub>-CH<sub>3</sub>NO<sub>2</sub> complex; and ■, TiCl<sub>4</sub> alone.

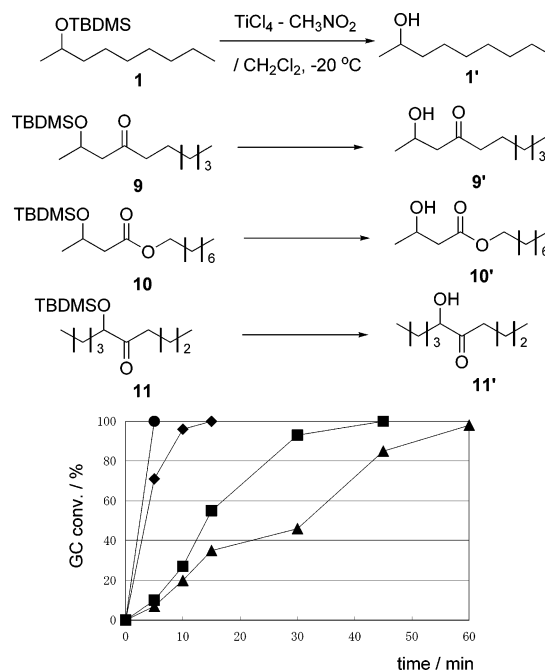
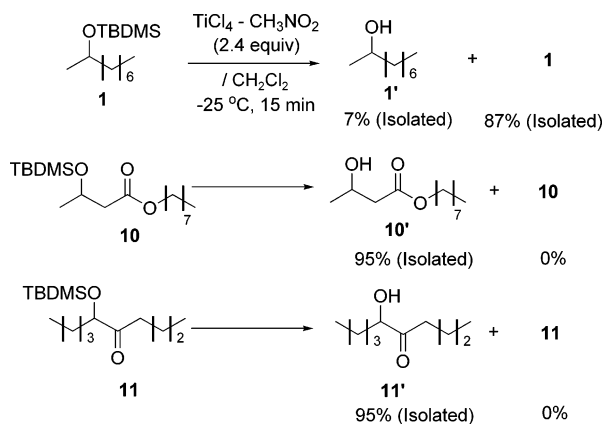


FIGURE 3. Comparable experiments of desilylation of TBDMS ethers **1**, **9**, **10**, and **11** (GC conversion): ▲, **1**; ■, **9**; ◆, **10**; and ●, **11**.

SCHEME 5



SCHEME 6

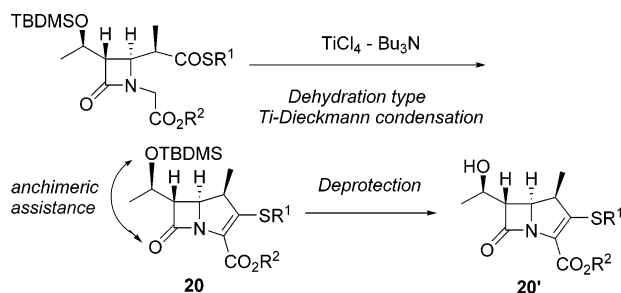


TABLE 2. Desilylation of 1β-Methylcarbapenems 20

Entry	R <sup>1</sup>	R <sup>2</sup>	Product	Yield / % <sup>a</sup>
1	<i>c</i> -hexyl	PNB	<b>20a'</b>	91 (trace) <sup>b</sup>
2	<i>n</i> -octyl		<b>20b'</b>	80
3	Ph		<b>20c'</b>	89
4	Bn		<b>20d'</b>	79 <sup>c</sup>
5	<i>c</i> -hexyl	Allyl	<b>20e'</b>	82
6			<b>20f'</b>	60

<sup>a</sup> Isolated. <sup>b</sup> Use of TiCl<sub>4</sub>-AcOEt complex. <sup>c</sup> Reaction time was 11 h.

due to the high chelation ability of the Ti(IV) species. Indeed, with method B, α- and β-TBDMS groups in **9**, **10**, and **11** adjacent to the corresponding carbonyl groups were more rapidly desilylated than comparable substrate **1** (Figure 3 and Scheme 5).

This notable finding of the anchimeric assistance prompted us to investigate the desilylation of potent and broad antibacterial active 1β-methylcarbapenems, because the practical synthesis of these pharmaceuticals is a major topic of interest.<sup>10</sup> One critical issue lies in the deprotection of the TBDMS of labile 1β-methylcarbapenems: (i) conventional TBAF and related mild TBAF-AcOH methods result in poor yield due to the undesirable β-lactam ring opening<sup>11</sup> and (ii) NH<sub>4</sub>F·HF is an effective reagent, but requires 3 days for completion.<sup>12</sup> As part of our ongoing studies of the Ti-crossed Claisen condensation,<sup>9</sup> dehydration-

type Ti-Dieckmann condensation was successfully applied to a short and practical synthesis of TBDMS-protected 1β-methylcarbapenems.<sup>13</sup> These backgrounds lead us to apply the present desilylation method to the final stage of the synthesis (Scheme 6).

Although the reaction with the TiCl<sub>4</sub>-EtOAc reagent (method A of Table 1) failed to proceed (decomposition), the use of the TiCl<sub>4</sub>-CH<sub>3</sub>NO<sub>2</sub> reagent (method B) was successful for several 1β-methylcarbapenems **20**. Table 2 lists these results (entries 1–5), including a precursor **20f'** of highly useful Meropenem<sup>14</sup> (entry 6). Anchimeric assistance by the carbonyl group of the β-lactam moiety is thought to effect this smooth desilylation.

In conclusion, we developed a novel mild, practical, chemoselective method for the desilylation of various TBDMS ethers using readily available TiCl<sub>4</sub>-Lewis base (AcOEt, CH<sub>3</sub>NO<sub>2</sub>) complexes. The present method was successfully applied to the synthesis of 1β-methylcarbapenems and will be a new entry for desilylation of the TBDMS group.

## Experimental Section

**Desilylation of TBDMS Ethers (Table 1, Method A). General procedure:** A solution of TiCl<sub>4</sub> (1.20–2.50 mmol) and AcOEt (1.20–2.50 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (1.50 mL) was added to a stirred solution of TBDMS ether (1.0 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (1.0 mL) at 30 °C under an Ar atmosphere, and the mixture was stirred at the same temperature for 10 min to 6 h. Water was added to the reaction mixture, which was extracted with Et<sub>2</sub>O. The organic phase was washed with water and brine, dried (Na<sub>2</sub>SO<sub>4</sub>), and concentrated. The obtained crude product was purified by silica gel column chromatography (hexane:ether = 6:1 to 1:1) to give the desired alcohol.

**Desilylation of TBDMS Ethers (Table 1, Method B). General procedure:** A solution of TiCl<sub>4</sub> (228 mg, 1.20 mmol) and CH<sub>3</sub>NO<sub>2</sub> (1.20 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (1.50 mL) was added to a stirred solution of TBDMS ether (1.0 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (1.0 mL) at 30 °C under an Ar atmosphere, and the mixture was stirred at the same temperature for 10 min to 2 h. Water was added to the reaction mixture, which was extracted with diethyl ether. The organic phase was washed with water and brine, dried (Na<sub>2</sub>SO<sub>4</sub>), and concentrated. The obtained crude product was purified by silica gel column chromatography (hexane:ether = 6:1 to 1:1) to give the desired alcohol.

Alcohols **1'**, **2'**, **3'**, **4'**, **5'**, **6'**, **7'**, **8'**, **11'**, and **18'** are commercially available. Alcohols **9'**,<sup>15</sup> **10'**,<sup>16</sup> and **12'**<sup>17</sup> are known compounds.

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**Supporting Information Available:** Experimental details, characterization data, <sup>1</sup>H NMR and <sup>13</sup>C NMR, and MS spectra for 1β-methylcarbapenems **20a'**–**f'**. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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